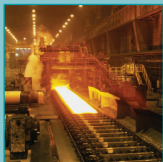
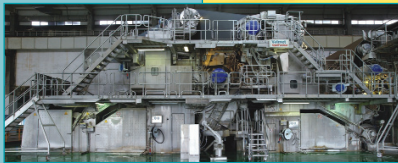




CJC™ Desorber

Solutions for removal of water from low and high viscosity oils, even in stable emulsions



Intended for:

*Marine, Steel Works, Pulp & Paper, Mining, Power,
Waste Oil Recovery Plants and Biodiesel Plants*

*Desorption of
water from oil
- even in stable
emulsions*



Clean Oil - Bright Ideas



1

The Problem

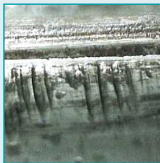
Water in oil causes oil degradation, micro pitting and cavitation or breakdown of mechanical parts

Problems caused by water in oil

Water Contaminated Oil



Abrasion



Corrosion / Rust



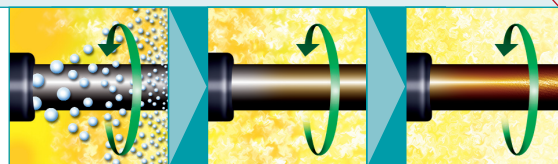
Pitting/Fatigue



The most common types of degradation caused by water in oil:

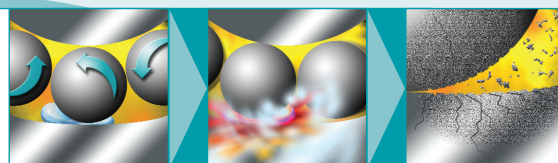
Oil Degradation (Oxidation)

Worn seals cause ingress of water, which at high pressure emulsifies developing varnish deposits on system parts, creating a "sandpaper-like" surface.



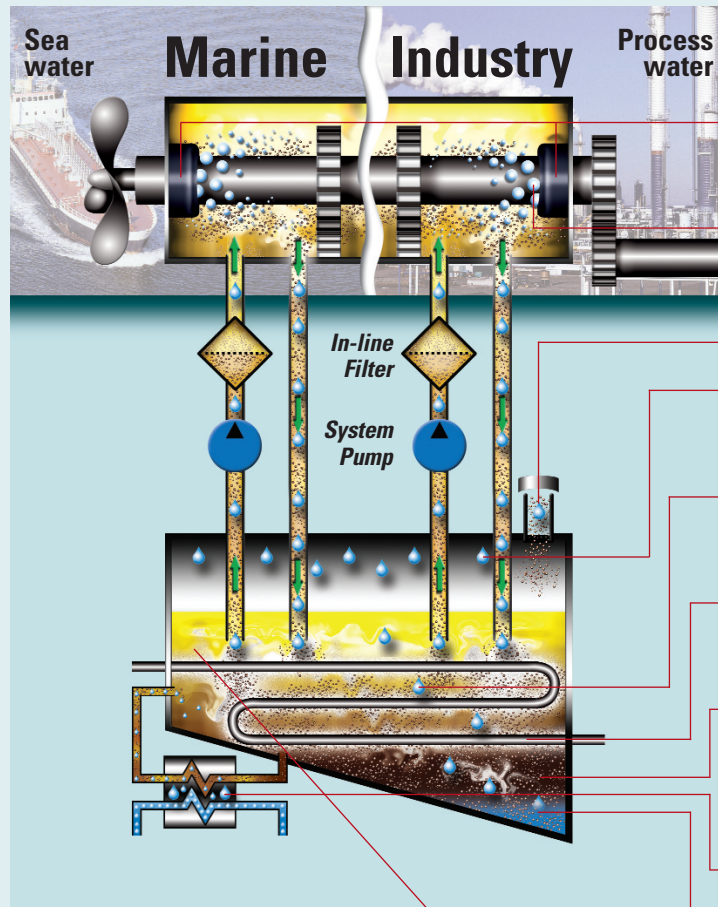
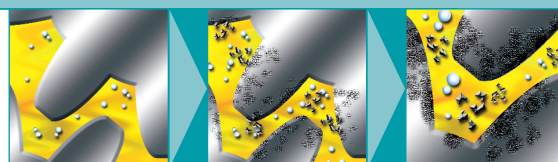
Cavitation

Cavitation occurs in areas where water is present and oil is compressed; the water implodes, causing the metal surfaces to crackle and release metal particles.



Micro Pitting

When water particles accumulate in the oil, viscosity changes causing metal wear, cracking and pitting of gear and mechanical parts.



Principle drawing of in-line filtration

Sources of Water Ingress and Contamination

Leakage Through Seals

Over time seals become worn, making ingress of water easy

Process Water Ingress

Air Vent
Particles and water ingress through the air vent

Internal Environment
Water condenses in the oil reservoir

Water Produced by Oxidation
High temperature + dirty oil = Acid, water and resin

Leakage in Heating Systems
Leakages in steam heating systems cause water ingress in the system oil

Rust/Corrosion
Water instigates the formation of rust particles, which are accumulated in the oil reservoir with resin and particles

Cooler Leaking Water
A leaking cooler results in water entering the oil reservoir

The water settles at the bottom of the oil reservoir

Emulsified Water in Oil

Oil sample taken **before** desorption

Emulsified water in oil (with density above 1) which **cannot** be separated by settling nor mechanical forces



2

The Solution

Dry oil through the CJC™ off-line desorption process - even in systems with emulsified oil

D10



D30



D40



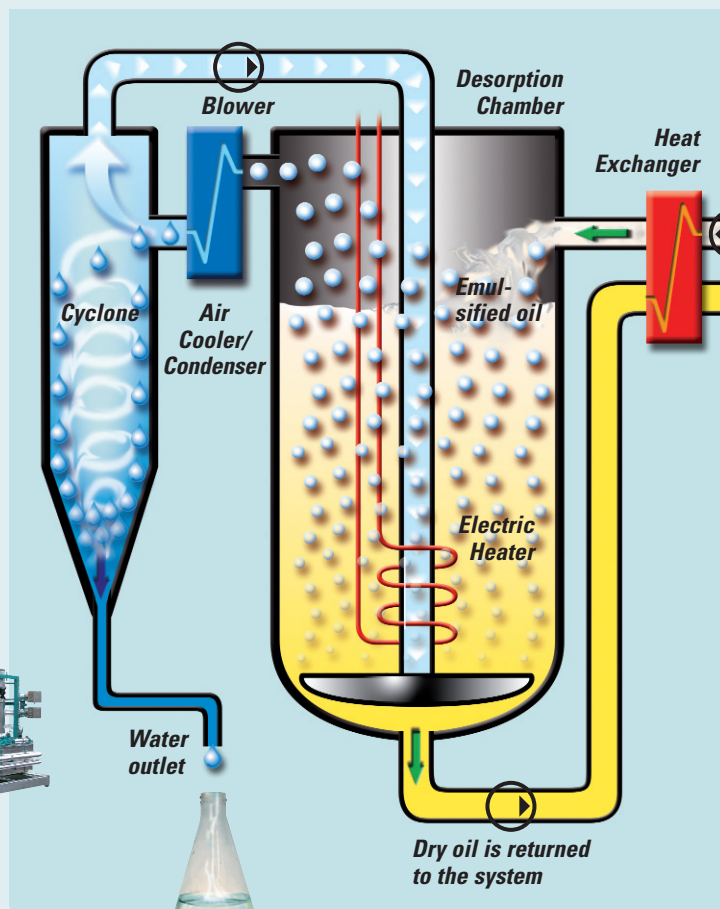
D88



Customised



The desorption process is based on the principle that heated air can effectively hold large quantities of water. In the CJC™ Desorbers the oil is pre-heated and met by a counter flow of cold, dry air. The air, heated very quickly by the hot oil, will expand and absorb any water present, until saturation.



Desorber operation principle

The Desorber Operation Principle

The supply pump draws oil from the oil system, and the oil is pre-heated through the heat exchanger to save energy and supplied into the top of the desorber chamber and distributed evenly in the chamber.

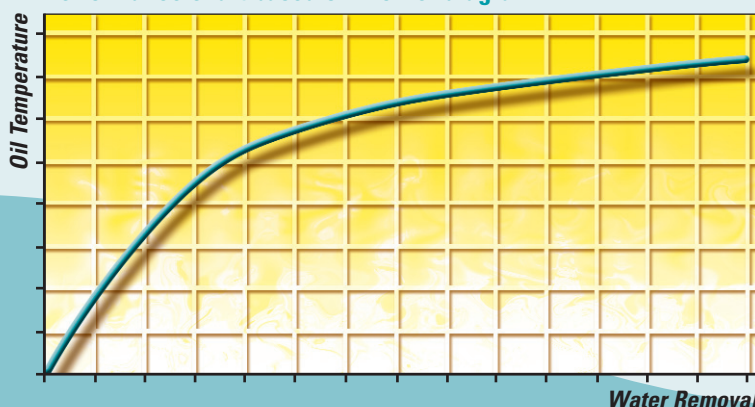
The oil temperature is maintained by an electric heater. At the same time air passes from the air pump and releases through several hundred nozzles in the bottom of the chamber.

The cold and dry air meets the hot and wet oil in a counter flow. The air is instantly heated by the oil, expands and is saturated by the water in the oil.

The saturated air is condensed by the air cooler and the free water is separated and discharged in the cyclone. The dry and cold air is re-used in the closed circuit.

The discharge pump returns dry oil to the main system through the heat exchanger at an oil temperature close to the original oil temperature.

Performance chart based on Mollier diagram



Desorber Efficiency

The desorber's ability to remove water is dependant upon oil temperature and cooling temperature, and therefore it is essential to obtain the right mix of the following parameters:

- Oil temperature in tank
- Oil heating system
- Ambient temperature
- Temperature of cooling medium

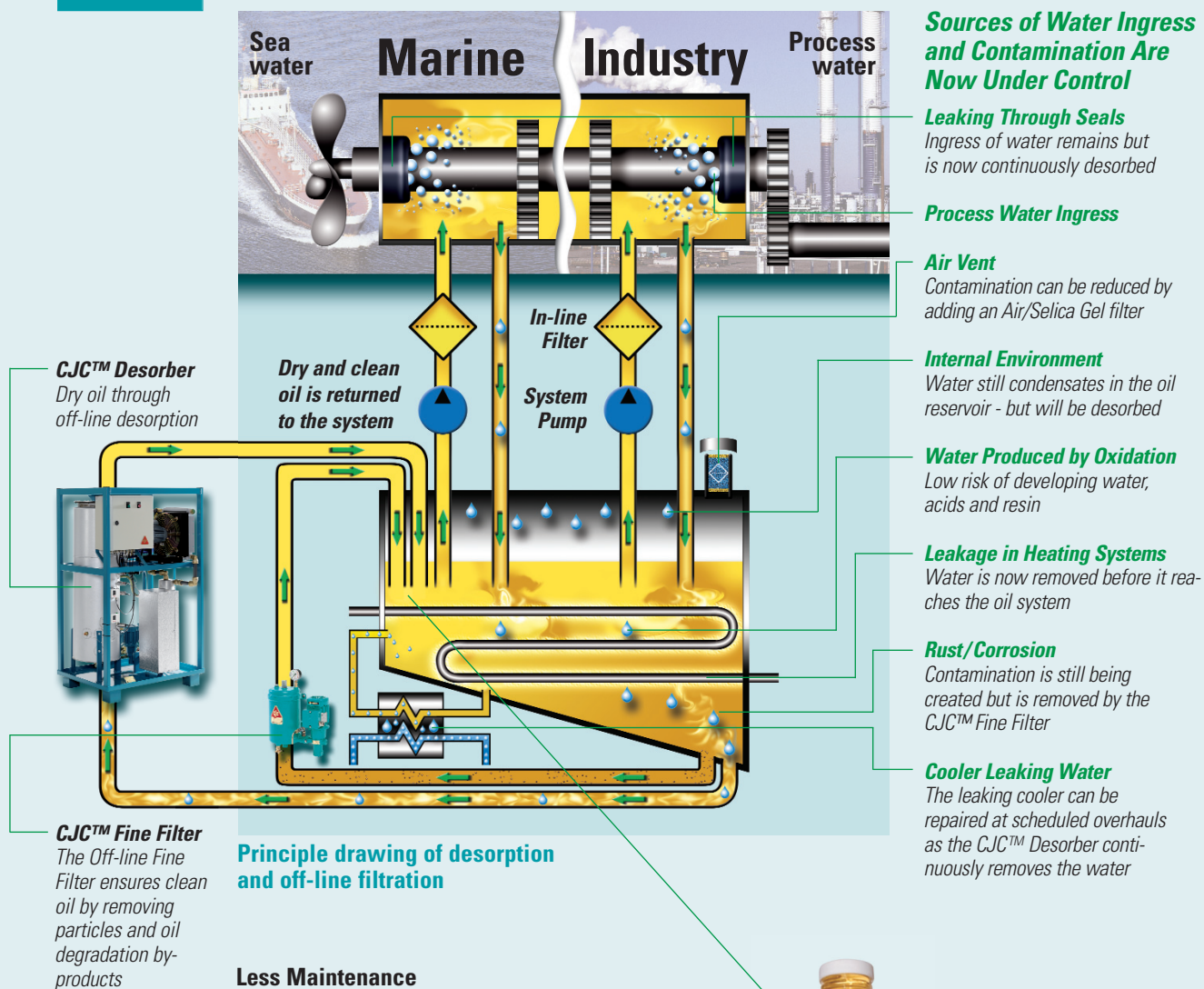
3

The Result

Continuous oil maintenance ensures high quality of oil throughout the entire lifetime of the equipment

Benefits and advantages of using CJC™ Desorbers

The benefits obtained when installing a CJC™ Desorber will have a positive effect on your maintenance budget as well as increase your productivity and reduce your energy consumption.



Less Maintenance

- Less wear and increased lifetime of components and oil
- Longer time between service intervals
- Enhanced operational precision

Increased Productivity

- Fewer unplanned breakdowns and improved reliability
- Leaking coolers can be repaired at scheduled overhauls

Lower Energy Consumption

- Lubricating capabilities remain intact and internal friction is lowered
- Reduced pressure drop over in-line filters
- Viscosity index is kept stable and efficiency is maintained

-all advantages to the total economy!





The CJC™ Desorber

The CJC™ Desorber is of uncomplicated design and almost maintenance free

Key features of the CJC™ Desorbers

The CJC™ Desorbers provide solutions for removal of water in mineral, synthetic and high viscosity oils. Even in stable emulsions and in oils with a density above 1.

Control Panel

Desorber Chamber

Process reaction chamber

Condenser

Releases water by cooling the air. Can be supplied with different cooling media as an option

Supply Pump

Discharge Pump

(Not visible)
Placed behind the heat exchanger

Blower

(Not visible)
Supplies dry air to the desorber chamber.
As an option it can be modified for inert gas, when the risk of oil degradation is high
Placed behind the control panel

Cyclone

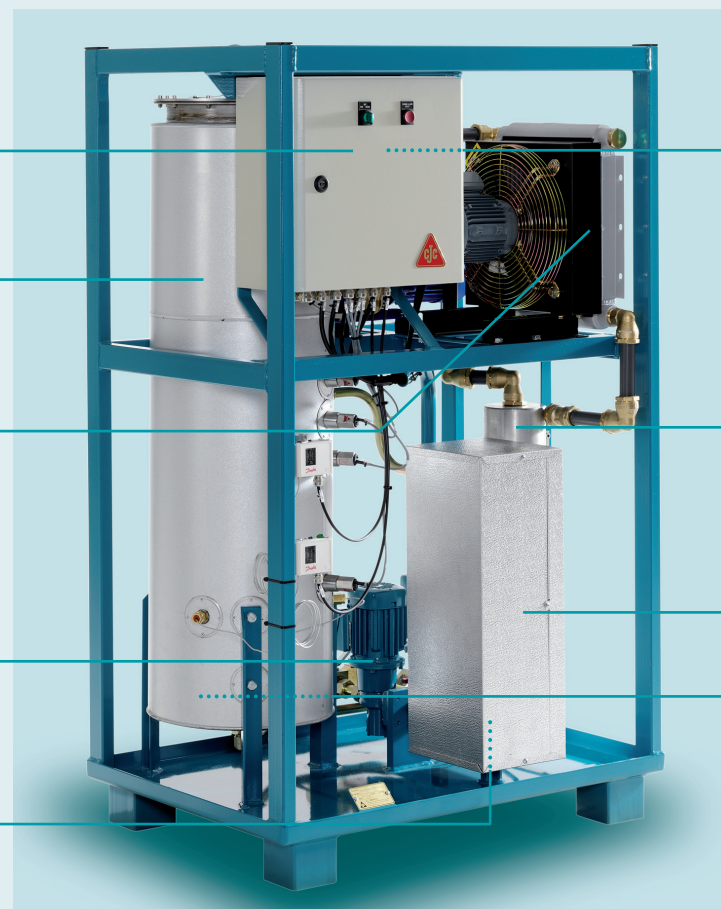
Water and air are separated in the cyclone and discharged

Heat Exchanger

Preheats the oil

Main Heater

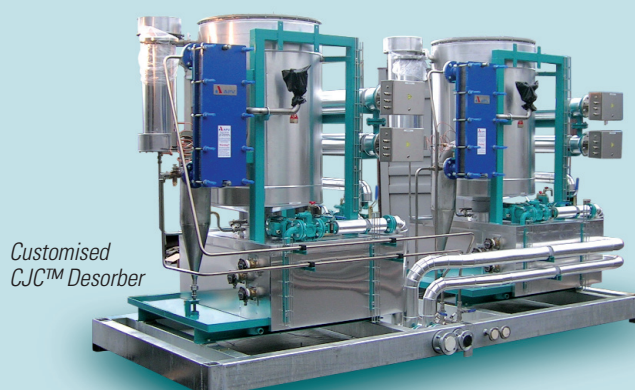
(Not visible)
Raises oil temperature to optimum.
Variable heating capacities and media as an option
Placed inside the chamber desorber



Main components (Desorber D30)

Add-on options

- On-line monitoring of water content
- Automatic temperature control and optimisation
- Remote alarms and control
- Desorber can be supplied as explosion proof version
- Oil absorb to guarantee oil free water outlet



Customised CJC™ Desorber



C.C.JENSEN all over the World

The CJC™ Off-line Filters are distributed through our own international sales organisation and designated distributors

CJC™
stands for
reliable supply
all over the
world



Manufacturer

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Clean Oil - Bright Ideas

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